

## 220 Semi-Automatic Converting Machine



Variant shown: 220 Automatic stretcher with split vari-stretch and return to operator conveyor, built for up to 1000mm wide master roll material

## Standard overview

Available in banding, rewinding and stretching formats Parent material up to 1000mm (40") wide and 500mm (20") diameter on 76mm (3") cores

Master roll lifting table and finished roll storage table fitted as standard

Fixed stretch ratio machines up to 400%

Adjustable external electronic rewind tension control Variable speed drive of up to 1000m (3200') per minute

Programmable electronic length counter Rewind roll maximum diameter 240mm Rewind core diameters of 38mm ( $1\frac{1}{2}$ "), 50mm (2"), 76mm (3") available as standard

Stretcher bypass rollers can be fitted to allow 1:1 rewinding of master material

Non-contact film break sensors and parent roll low detection

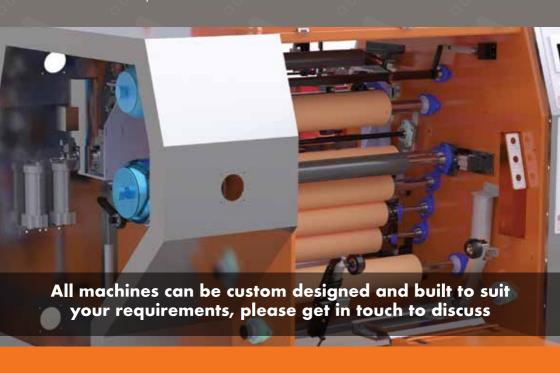
Soft roll, hard roll and oscillation options available



## **Optional upgrades**

Additional slitting stations to suit product requirements
Optional roll weight management system
Heavy duty loading system for oversized master rolls
Split vari-stretch option allows partial control of stretch ratio for thinner and recycled films

Robotic options can be integrated for core loading or product unloading and packing Vision-based hole detection system



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